



Datum Processing – A subcontractor, partner and supplier to your business.

Foil Processing

Coil processing and cut-to-length line

Designed to process light gauge strip.
 Min thickness: 0.020 mm
 Max thickness: 0.50 mm
 Max width: 800 mm
 Max start coil size: 2000 kgs
 Max finish coil size: 500 kgs

Tièche micro slitting line

Max starting width: 100 mm
 Min slit width: 1 mm
 Max slit width: 6 mm
 Min thickness: 0.020 mm
 Max thickness: 0.2 mm
 Tolerances: +/-0.01 mm

Brace slitting line

Max starting width: 320 mm
 Min slit width: 2 mm
 Max slit width: 300 mm
 Min thickness: 0.05 mm
 Max thickness: 1 mm
 Tolerances: +/-0.1 mm

Single and multi-strand cut to length line

Min cut length: 1 mm
 Max cut width: 120 mm
 Min thickness: 0.010 mm
 Max thickness: 0.30 mm
 Tolerances: +/-0.2 mm

Sheet and Bar processing

Kasto SSB 260 bar saw

Min size across flats: 6 mm diameter
 Max size across flats: 260 mm diameter
 Max bar length: 6 metres
 Max bar weight: 500 kgs per metre
 Min cut length: 6 mm
 Tolerances: +/-0.2 mm
 (can also cut tube, profiles and sections)

Kasto VP 320/660 plate saw

Min thickness: 3 mm
 Max thickness: 320 mm
 Max plate size: 4100 mm x 2000 mm
 Max cut width: 400 mm
 Tolerances: +/-0.5 mm
 Includes blade deviation control

